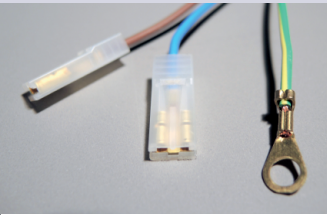


KrimpTest for 2nd Side and Electrical Test

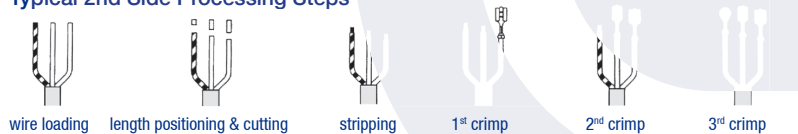
KT322

- Continuity & polarity test
- High potential & insulation test
- Skin test

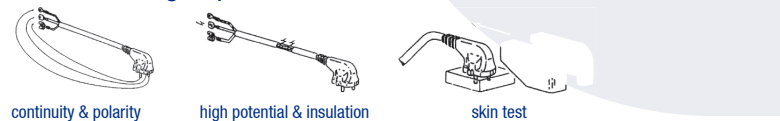


KT322 is the basis of any flexible production environment, designed for the final processing and electrical testing of the second side opposite to the plug: terminal blocks, cable clamp and housing on multi-core cables. The electrical testing system is installed in accordance with customer's testing requirements and national regulations. The electro-mechanical crimping presses use industry standard mini-crimp adapters, which optionally can be equipped with a certified crimp monitoring system (CFM).

Typical 2nd Side Processing Steps



Electrical Testing Steps



Technical Features

Product Handled & Standard Operating Parameters

Cable Types	2 x 0.50 ÷ 3 x 1.50 mm ²
Cable Insulation	PVC; Rubber; Neoprene
Cable Length	1000 ÷ 3000 (5000) mm
Unsheathing Length	Plug side: according to the plug features Terminal side: (30) 45 ÷ 175 mm (350 mm optional)
Shortening Length	Terminal side: Max. Δ = 120 mm
Stripping Length	Plug side: according to the plug features Terminal side: 2 ÷ 10 mm

Machine Performance

Cycle Time	3 sec
Overall Efficiency	90 - 95%, related to the product handled
Electrical Supply	440 V WS, H±10% (3P+N+E), 50 Hz
Air Supply	≥ 6 bar